



ORBICHEM PETROCHEMICALS (PTY) LTD.
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CAPE TOWN SOUTH AFRICA

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SIPPAR 40 DP

Iso-Paraffinic Solvent

Characteristics	Units	Method	Min	Max	Typical
Appearance		Visual	C & B		C & B
Aniline Point	°C	ASTM D611			78
Saybolt Colour		ASTM D156	+25 min		+30
Density at 15 °C	g/ml	ASTM D1298	0.744	0.755	0.748
Flash Point - PMCC	°C	ASTM D93	40		42
Pour Point	°C	ASTM D97			Below -45
Sulphur Content	ppm				<1
Viscosity at 20 °C	cSt				1.2
Distillation – IBP	°C	ASTM D86	150		160
Distillation – 50%	°C	ASTM D86			170
Distillation – Dry Point	°C	ASTM D86		180	177
Odour					Mild
Refractive Index at 20 °C		ASTM D1218			1.417
Aromatics by UV	%wt				0.02
Benzene Content	ppm	GC			<1